## D.O.T. SPECIFICATION 7A, TYPE A PACKAGING TEST RECORD

DATE: PACKAGE IDENTIFICATION:	DECEMBER 17, 2004 TRIPLE UNIT DOSE PIG SHIPPING SYSTEM, MODEL #001-739	
PACKAGE	DESCRIPTION	SIGNED OFF BY
Outer Case:	DDS-CHI 1101	<u></u>
manufacturer of case	Zero Plastic	( )
construction material	rotation molded polyethylene	
wall strength, lb test	N/A	
dimensions, inches	11.75x11.75x12.5 (h)	
closure	hinged lid, 2 clasps	
internal cushioning	high density polyurethane foam	
Lead Insert Shielding Package:		
material	cast lead in a contoured shape to supply appropriate shielding to inner pig - open top and bottom on lead - holds 3 pigs two lead sheets in top and one in bottom of case held in place by the foam	
insert support	metal plate to hold and position lead	
Unit Dose Pig:		
material	lead encased in plastic shell with integral liner Lead: body .5" top 1.44" bottom 1.2"	
	plastic screw threads between top and bottom sections, single turn	
closure	twist lock	
cushioning	N/A	
dimensions, "	10.2" long x 2.4" diameter	
Lead Shielding Combined:	bottom: 1.2" + .125" = 1.325" top: 1.44" + .25" = 1.690" sides: varies depending on location from .651" to 1.73"	
Weight:		
outer shield and case	78 lbs	
unit dose pig #1	8.9 lbs	
unit dose pig #2	8.9 lbs	
unit dose pig #3	8.9 lbs	
Total Weight	105 lbs	
Primary Container Unit Dose Pig:		
syringes	one 5 cc B-D	
	one 5 cc B-D	
	one 5 cc B-D syringe used in pigs	
nominal volume ml	Case #1 contained 3.2 ml, 3.4 ml, 3.6 ml used in syringes Case #2 contained	
closure	3.4 ml, 3.5 ml, 3.4 ml used in syringes needle and needle cover	
content simulation	water, colored	
absorbent materials	absorbent sheet (001-771)	
Examination of test sample before tests:  Describe:	absorbent sheet (001-771)	
defects	none	
distortions	none	
deterioration	none	
printing imperfections	none	

TESTS	NOTES	SIGNED OFF BY
TEST RECORD:	Perform tests in order and attach a photographic record	
WATER SPRAY TEST: 49 CFR 173.465 (b) (must be performed before remaining tests)		
Spray Package: from 1 or 4 sides	spray from 4 simultaneously	CS
rate approx. 2 inches / hour time at least 1 hour	greater than 2 inches / hour sprayed for 1 hour	CS
Describe Results:	The water spray did not affect the plastic shipping container.  There was some water on the case lip.	
	NOTE: If the package was sprayed from 4 sides simultaneously, the other tests may begin up to 2 hrs. after the water is turned off.	
	If the spray is from 1 direction on each side sequentially, the compression test must begin within 1 hour.	
FREE DROP TESTS:		
onto flat concrete surface		<u>~</u>
Drop Test one foot onto 8 corners: 49 CFR 173.465 (c) (2)	used Case #2 dropped on all 8 corners	CS
Describe Results:	small scratches on corners of case case is OK opened case pigs are OK i) 5 cc B-D dry needle cap ii) 5 cc B-D dry needle cap iii) 5 cc B-D - dry needle cap	
Drop Test four feet for maximum damage: 49 CFR 173.465 (c) (1) Describe Results:	zip tie case closed thru hasp drop onto latches and hasp for maximum damage a) scratched case, but held together and stayed closed, but plastic wire tie broke b) hasp is slightly bent – case is OK c) pigs are OK and lift straight out d) syringes all have dry needle caps - no leakage	
Drop Test 30 feet: 49 CFR 173.466 (a) (1) Describe Results:	Case #1 taken to top of building and dropped 30 feet onto concrete  case hit on top case plastic bent – top bulged out, but stayed closed outer lead slightly deformed all three tops were cracked, but were in place – removed tops, but bottoms stuck in lead removed tops a) the 5 cc B-D syringe – needle cap and absorbent material are dry – no leakage b) the 5 cc B-D syringe – needle cap and absorbent material are dry – no leakage c) the 5 cc B-D syringe – the ears and thumb portion of plunger broke off – needle cap and absorbent material are dry – no leakage	
	PASSES TEST	5

TESTS	NOTES	SIGNED OFF BY
PENETRATION TEST: 49 CFR 173.466 (a) (2) and IATA 10.6.3.5.2 using 1.25 in. diameter bar with hemispherical end weighing 13.2 lbs.		
Drop from 67 inches: strike point clock time	hit center of top lid N/A	<u>~S</u>
Describe Results:	the bar put indent in center of top case stayed together pigs are OK syringes: 5 cc B-D syringe is OK 5 cc B-D syringe is OK 5 cc B-D syringe is OK	
	PASSES TEST	
COMPRESSION TEST: 49 CFR 173.465 (d) performed December 1999 24 hours compression: weight in lbs. clock time - start clock time - finish	greater than 600 lbs N/A timer, 24 hours	<u>CS</u>
	NOTE: Compression test was performed by placing a sheet of plywood with lead bricks onto the top of the plastic case. The heaviest system weighs 95 lbs	
	The weight calculation is either (2 lb./in² x vertical projected area of package, which would be 277 lbs) or (5x's the weight of the package, which is 475 lbs.)	
	We used over 600 lbs. of lead bricks on top of the shipping system.	<u> </u>
Describe Results:	There was no damage or effect to the plastic container. None of the inner shields were damaged during this test.	

ACCEPTANCE CRITERIA:	Damage to the packaging may not cause loss or dispersal of simulated contents.	
	2. Damage to the packaging may not cause an increase in calculated surface radiation exposure.	
	3. The test record must be complete and accurate, and the photographic record attached	

Tests performed by:

Initials \_\_\_\_\_

Initials \_\_\_\_\_

Date: 12

cs:dv

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